



Work Order ID 68737

Wednesday, April 20, 2011 2:03:20 PM


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Item ID:	D2579	Accept		Setup	Start	
Revision ID:					Stop	
Item Name:	Crossbolt Spacer					
Start Date:	4/20/2011	Start Qty:	200.00		Cust Item ID:	
Required Date:	4/27/2011	Req'd Qty:	200.00		Customer:	
Reference:						

Approvals:	Process Plan:	<u>CL</u>	Date:	<u>11/04/19</u>	Tooling:		Date:		Run	Start	
	QC:		Date:		SPC (Y/N):		Date:			Stop	


Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr								
D2579	Rev E								

100		0.00							
	Hardinge CNC LATHE SMALL								
Hardinge	Memo	0.00							
Hardinge CNC Lathe Small	Machine as per Folio FA245								


4/21
11/20/11

226 0

110		0.00							
	QC2- Inspect parts off machine FAI/FAIB								
QC	Memo	0.00							
Quality Control									

5/1 11/4/25

226 0

120		0.00							
	QC8- Inspect parts - second check								
QC	Memo	0.00							
Quality Control									

11/04/25

226 0

W/O:		WORK ORDER CHANGES						
DATE	STEP	PROCEDURE CHANGE		By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
125		0.00							
	Skidtubes								
	Memo	0.00							
	Skidtubes								
	1- clean crossbolt spacer with ultra brighth aluminum cleaner before storing.								
130	Identify as per dwg & Stock Location: <i>LC</i>	0.00							
	Packaging								
	Memo	0.00							
	Packaging								
	STOCK IN SKIDTUBE CELL								
140	QC21- Final Inspection - Work Order Release	0.00							
	QC								
	Memo	0.00							
	Quality Control								

BE 226 11/05/02

BE 226 11/05/02

11/5/34

BS 11-05-3
(224)

W/O:		WORK ORDER CHANGES						
DATE	STEP	PROCEDURE CHANGE		By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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Picklist Print

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Work Order ID: 68737

Parent Item: D2579

Parent Item Name: Crossbolt Spacer



Start Date: 4/20/2011

Required Date: 4/27/2011

Start Qty: 200.00

Required Qty: 200.00

Comments: IPP ☐ E ☐ 02.06.17 ☐ Now turned on Cobra ☐ NG ☐
IPP F 07.07.06 rev E dwg EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
M6061 T6 T0.500W.058		Purchased	No			100	f	247.8000	0.3583	75.43158			
6061-T6 RD Tube .500 x.058W													

~~SA~~ 6/5/21

Location	Loc Qty	Loc Code
MAT014	247.8	
117084	139.8	
117328	108	

89 R7

1117

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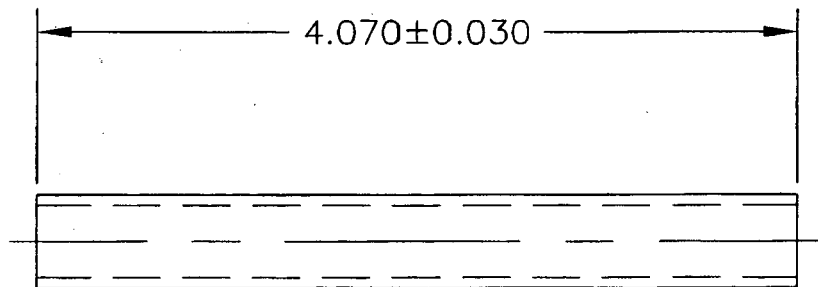
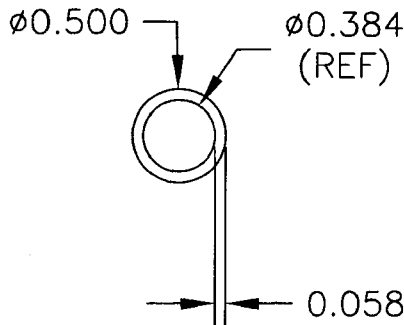
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DART

DESIGN #	DRAWN BY RA	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED #	APPROVED #	DRAWING NO. D2579	REV. E SHEET 1 OF 1
DATE 07.04.17		TITLE CROSS BOLT SPACER	SCALE 1:1
A	96.09.16	NEW ISSUE	
B	96.12.05	0.065 WALL WAS 0.035 WALL	
C	97.02.21	0.058 WALL WAS 0.065 WALL	
D	99.05.19	4.070 LENGTH WAS 4.100 (TSR A1095)	
E	07.04.17	UPDATE NOTES	

RELEASED
07.06.28**D2579 CROSS BOLT SPACER**

CL 11/04/19
W10.68737

D2579 CROSS BOLT SPACER

- 1) MATERIAL: 6061-T6 TUBING PER WW-T-700/6 OR QQ-A-200/8 OR QQ-A-225/8
(REF DART SPEC M6061T6T0500W058)
- 2) FINISH: NONE
- 3) ALL DIMENSIONS ARE IN INCHES
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

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